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WHAT IS CLAIMED IS:

1	1. A method for making an arch expander for a patient, comprising: scanning the patient's dentition;
3	fabricating an appliance adapted to be positioned between posterior teeth and a
4	palatal arch, the appliance having first and second movable portions; and
5	providing an expander between the first and second portions of the appliance.
1	2. The method of claim 1, further comprising adjusting the expander to vary
2	the spacing between the first and second portions of the appliance.
1	3. The method of claim 1, wherein the expander comprises one or more
2	screws.
1	4. The method of claim 1, wherein the expander comprises one or more
2	springs.
1	5. The method of claim 1, wherein the first and second portions comprise
2	super-elastic nitinol.
1	6. The method of claim 1, wherein the appliance is fabricated using
2	stereolithography, fused deposition modeling, 3-D printing, or selective laser
3	sintering.
1	7. The method of claim 1, wherein the scanning comprises intra-oral
2	scanning.
1	8. The method of claim 1, wherein the scanning comprises:
2	taking an impression of the nationt's teeth

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3	placing the impression in a scanner; and
4	generating a 3D model of the impression.
1	9. The method of claim 1, wherein the scanning captures the patients'
2	dentition and palatal arch.
1	10. The method of claim 1, further comprising adjusting the expander on a
2	periodic basis.
1	11. A dental appliance, comprising:
2	a shell including at least one layer of a polymeric material and having a cavity
3	which fits closely over one or more posterior teeth, the shell having first and second
4	moveable portions; and
5	an expander positioned between the first and second portions of the appliance.
1	12. The dental appliance of claim 11, wherein the expander is user-adjustable
2	to vary a spacing between the first and second portions of the appliance.
1	13. The dental appliance of claim 11, wherein the expander comprises one or
2	more screws.
1	14. The dental appliance of claim 11, wherein the expander comprises one or
2	more springs.
1	15. The dental appliance of claim 11, wherein the first and second portions
2	comprise super-elastic nitinol.
1	16. The dental appliance of claim 11, wherein the shell is fabricated using
2	stereo-lithography, fused deposition modeling, or selective laser sintering.

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1 17. The dental appliance of claim 11, wherein the shell shape is determined by intra-orally scanning a patient.

- 1 18. The dental appliance of claim 11, wherein the shell shape is determined 2 from digitally captured scans of a patient's dentition and palatal arch.
- 1 19. The dental appliance of claim 11, wherein the expander is adjusted on a periodic basis.